



Position	Amount	Type number	Description	PG
1	1	344097970	Rubber cap	22
2	1	343394280	Sleeve	26
3	1	141155450	Circlip	11
4	1	341012850	Ring	29
5	1	344097980	Damping ring	25
6	1	341058650	Sleeve	36
7	2	339007080	Carrier	29
8	1	339133170	Intermediate plate	32
9	1	342003480	Pressure spring	14
10	1	341012920	Washer	16
11	8	141114040	Cap screw	11
12	1	339132760	Retaining ring	19
13	2	344098140	O-ring	11
14	1	339011620	Shaft sealing ring	17
15	1	141180450	Retaining ring	12
16	1	343394250	Control knob	22
17	1	344098090	O-ring	11
18	9	141123570	Cap screw	11
19	6	141150020	Washer	11
20	1	315415900	Gear-box cover	41
21	1	344098050	Seal	20
22	1	339133150	Shift fork	35
23	1	339133160	Retaining sheet	32
24	1	343394270	Setting ring	15
25	1	316042440	Piston compl.	32
26	2	344098180	O-ring	11
28	1	320050630	Bearing	22
30	1	316042470	Maintenance kit	46
31	1	315104700	Gear housing compl.	60
32	1	316042080	Side support handle compl.	33
33	1	342022080	Circlip	11
34	1	341070580	Ring	28
35	1	341012840	Ring	27
36	1	341070570	Supporting disc	18
37	2	344098190	O-ring	23
38	1	339006940	Stop ring	17
39	1	341058630	Drill driving sleeve	47
40	1	344098150	O-ring	11
41	1	316042420	Piston compl.	35
42	1	341012820	Stop ring	24
43	1	344098040	Ring,NBR	16

44	1	341012830	Stop ring	26
45	4	341058640	Pin	13
46	1	341058620	Sleeve	55
47	1	316042430	Striker compl.	34
48	1	316042410	Spindle compl.,SDS-M	65
49	1	344098060	Felt seal	11
50	1	344098110	O-ring	11
51	1	343392340	Housing cover compl.	26
52	1	339151090	Baffle	21
53	1	343394230	Pressure plate	15
54	1	342003470	Pressure spring	14
55	1	343394240	Bevel gear	14
56	1	338049410	Rating plate	14
57	1	316042480	Carbon brush set	32
58	4	341704240	Screw,	11
59	3	344098160	O-ring	11
60	2	343000920	Brush holder	19
61	2	344497400	Lead Wire (Switch)	12
62	1	339132750	Cover	34
63	4	341704230	Screw,C-K6x16 T25	11
64	2	341704250	Screw,	11
66	1	343394220	Handle 2 part	32
69	1	343407670	On-off switch	33
71	1	330001860	Fan	27
72	1	320050650	Ball bearing	22
73	1	316048150	Armature compl. ,220-240 V+Bevel gear	59
74	1	344098030	Sealing ring	24
75	1	342022070	Retaining ring	11
76	1	320050670	Ball bearing	25
77	1	315300620	Gear cover	34
78	1	316048160	Armature w.flange,220-240 V+Bevel gear	58
79	1	338121200	Indication label,KHE 96	15
80	1	343394260	Blank faceplate	24
81	2	141123580	Fillister head screw	11
82	1	314001050	Anti-vibration handle compl.	30
83	1	344098020	Rubber bushing	11
84	1	311010830	Field coil w.field coil,220-240 V	38
85	2	341704210	Screw,4x64	11
86	5	341704220	Screw,K5x45 T20	11
87	1	338121110	Metabo label	15
88	4	344098120	O-ring	11
89	1	343081310	Electronic unit,220-240 V	39

90	1	343394210	Cable clip	11
91	1	344098010	Cable sleeve	16
92	1	344497430	Cable w.CEE plug	30
93	1	399999990	Part not needed	
95	1	316048190	Clutch + Bevel gear	54
96	2	320050640	Needle roller and cage	18
97	1	316042090	Motor housing compl.	40
98	1	316043160	Washers set	22
880	1	344131170	Tube Grease,45 g Urethyn	27
885	1	344131160	Tube Grease,Gadus S5V220	27
1001	1	338504730	Wiring diagram	

